

Dimensional Evaluation Data Reporting Sheet

Drawing Number: 299001488	Submission No: 0	Inspected By: Xu HongChun
Part Description: Module T shaft	Up No. / Tool #:	Inspection Date: 2009-4-30
Revision: B	Material Spec: AI.ALLOY	Reviewed By: Charles Yu

DRAWING SPECIFICATIONS						Inspection Method	INSPECTION RESULTS						INSPECTION ANALYSIS				Remarks		
							Sample Number			Deviation from Nominal			Mean	% Tolerance		Acc/Rej			
							1	2	3	1	2	3		UPPER	LOWER	HIGH			LOW
ITEM	LOCATION	CTF?	NOMINAL	+TOL	-TOL														
1		Yes	3500	0.05	0.05	TAPE	3500.000			0.000			3500.000	0%	0%				
2	LEFT	Yes	35	0.20	0.00	micrometer	35.150			0.150			35.150	75%	0%	Alert			
3	RIGHT	Yes	35	0.20	0.00	micrometer	35.100			0.100			35.100	50%	0%				
4	LEFT	Yes	80	-0.02	0.04	micrometer	79.960			-0.040			79.960	0%	100%		Alert		
4	RIGHT	Yes	80	-0.02	0.04	micrometer	79.960			-0.040			79.960	0%	100%		Alert		
6	LEFT	Yes		0.05		DIAL INDICATOR	0.020			0.020			0.020	40%					
7	RIGHT	Yes		0.05		DIAL INDICATOR	0.030			0.030			0.030	60%					
8		Yes	87	0.05	0.05	VERNIER CALIPER	87.020			0.020			87.020	40%	0%				
		Yes	87	0.05	0.05	VERNIER CALIPER	87.020			0.020			87.020	40%	0%				
		Yes	87	0.05	0.05	VERNIER CALIPER	87.030			0.030			87.030	60%	0%				
		Yes	87	0.05	0.05	VERNIER CALIPER	87.050			0.050			87.050	100%	0%	Alert			
		Yes	87	0.05	0.05	VERNIER CALIPER	87.050			0.050			87.050	100%	0%	Alert			
		Yes	87	0.05	0.05	VERNIER CALIPER	87.040			0.040			87.040	80%	0%	Alert			
		Yes	87	0.05	0.05	VERNIER CALIPER	87.030			0.030			87.030	60%	0%				
		Yes	87	0.05	0.05	VERNIER CALIPER	87.020			0.020			87.020	40%	0%				
		Yes	87	0.05	0.05	VERNIER CALIPER	87.020			0.020			87.020	40%	0%				
		Yes	87	0.05	0.05	VERNIER CALIPER	87.000			0.000			87.000	0%	0%				

No.	NOTES		SAMPLE#1	SAMPLE#2	SAMPLE#3	Supplier Remarks	Customer Disposition
1	表面及两侧无明显的磕碰伤	目测				无明显的磕碰伤	
2	表面及两内侧孔粗糙度1.6	目测				表面光滑	
3	表面黑色阳极氧化，色牌一致	目测				色牌一致	